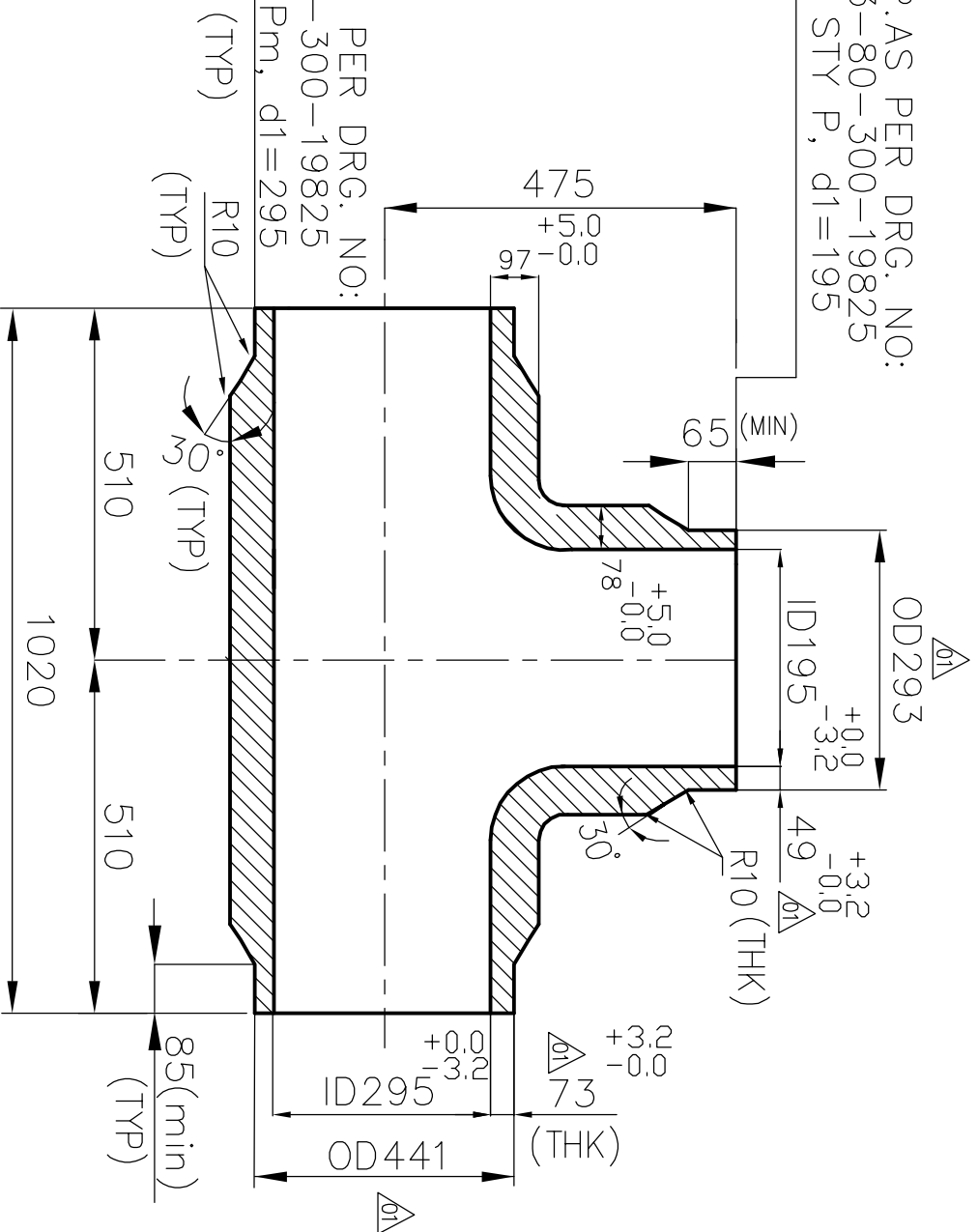


3-80-423-34680

DRAWING No

EP.AS PER DRG. NO:
3-80-300-19825
STY P, d1=195



EP.AS PER DRG. NO:
3-80-300-19825
STY Pm, d1=295

(TYP)

$$\frac{R10}{(TYP)}$$

30 (TYP)

$$\frac{5(\text{min})}{(\text{Typ})}$$

CAUTION

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

NOTES: — • •

- NOTES :
01. DESIGN PRESSURE : $\frac{\Delta \sigma}{\Delta t}$ 512kg/sq.cm.(g)
 02. DESIGN TEMPERATURE : 200° C
 03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
 04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234
 05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
 06. FOLLOW TDG:102 (LATEST VERSION)
 07. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY.
VENDOR SHALL SUBMIT FINAL DRAWING WITH DIMENSIONS AND ACTUAL WEIGHT FOR APPROVAL BEFORE MANUFACTURING
 08. CONSTRUCTION SHALL BE SEAMLESS

[illegible]TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

	BHARAT HEAVY ELECTRICALS LTD.,				NAME	SIGN	DATE	NO. OF
	PING CENTRE,				DRN			ITEMS
	CHENNAI 600 017				CHD	KONDAPA NAIDU	01.08.17	
DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	R. SESHAGIRI		01.08.17	ITEM No.
CODE	C/M/F	N.T.S.	~1000	BHEL PO REF.NO:				
TITLE	BW UEQT (ID295X73/ID195X49) 			CARD CODE	DRAWING No.			REV
				U 01	3-80-423-34680			01

SIZE A3